## **CLAIMS**

## What is claimed is:

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- 1. An apparatus for inspection of substrates, the apparatus comprising:
  - a dual-energy electron beam (e-beam) source configured to generate both a higher-energy e-beam component and a lower-energy e-beam component;
  - an energy-dependent dispersive device configured to introduce dispersion between said two e-beam components, wherein said two e-beam components exit the dispersive device at different angles of trajectory;
  - a beam separator configured to receive said two dispersed e-beam components and substantially cancel said dispersion so that said two e-beam components are rejoined in trajectory; and
  - an objective lens configured to focus said two rejoined e-beam components onto an area of the substrate.
- 2. The apparatus of claim 1,
  - wherein impingement of one component of the two e-beam components onto the area generates a scattered e-beam that is utilized for imaging, and wherein impingement of both the components of said e-beam onto the area provides compensation for surface charging.
- The apparatus of claim 2,
   wherein said one component comprises the higher-energy e-beam component,
   and
   wherein secondary or backscattered electrons are utilized for imaging.
  - 4. The apparatus of claim 3, wherein the scattered e-beam comprises backscattered electrons.

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- 5. The apparatus of claim 3, wherein the scattered e-beam comprises secondary electrons.
- The apparatus of claim 2,
   wherein said one component comprises the lower-energy e-beam component,
   and
   wherein the scattered e-beam comprises reflected electrons.
- 7. The apparatus of claim 1, wherein the dual-energy e-beam source comprises two concentric cathodes.
  - 8. The apparatus of claim 4, wherein the two concentric cathodes comprise an inner cathode biased at a high negative voltage with respect to the substrate, and an outer cathode biased by an additional negative voltage with respect to the inner cathode.
  - 9. The apparatus of claim 1, wherein the energy-dependent dispersive device is operated in a unity magnification mode.
- 20 10. The apparatus of claim 1, wherein the energy-dependent dispersive device comprises an omega type energy filter that disperses said two e-beam components using magnetic fields.
- 11. The apparatus of claim 1, wherein the energy-dependent dispersive devicecomprises an alpha type energy filter that disperses said two e-beamcomponents using magnetic fields.
  - 12. The apparatus of claim 2, wherein the beam separator is further configured to separate the scattered e-beam from said two e-beam components.
  - 13. The apparatus of claim 2, further comprising:

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projection optics configured to image the scattered e-beam.

- 14. The apparatus of claim 1, further comprising: a transfer lens configured to transfer said two dispersed e-beam components from the energy-dependent dispersive device to the beam separator.
  - 15. A method for in-line inspection of a substrate, the method comprising: generating dual-energy e-beam including a higher-energy e-beam component and a lower-energy e-beam component;
- introducing dispersion between said two e-beam components so that said two e-beam components have different angles of trajectory;
  - substantially canceling said dispersion so that said two e-beam components are rejoined in trajectory; and
  - focusing said two rejoined e-beam components onto an area of the substrate.

16. The method of claim 15,

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wherein impingement of one component of the two e-beam components onto the area generates a scattered e-beam, and

- wherein impingement of both components of said e-beam onto the area provides compensation for surface charging.
- 17. The method of claim 16,
  - wherein said one component comprises the higher-energy e-beam component, and
- wherein secondary or backscattered electrons are utilized for imaging.
- 18. The method of claim 17, wherein the scattered e-beam comprises backscattered electrons.
- 19. The method of claim 17, wherein the scattered e-beam comprises secondary electrons.

- 20. The method of claim 16, wherein said one component comprises the lower-energy e-beam component, and wherein the scattered e-beam comprises reflected electrons.
- 21. The method of claim 16, further comprising: separating the scattered e-beam from said two e-beam components.

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- The method of claim 16, further comprising:
  imaging the scattered electron beam so as to provide image data by which to inspect the substrate.
- 23. An apparatus for in-line inspection of a substrate, the apparatus comprising: means for generating dual-energy e-beam including a higher-energy e-beam component and a lower-energy e-beam component; means for introducing dispersion between said two e-beam components so that said two e-beam components have different angles of trajectory; means for substantially canceling said dispersion so that said two e-beam components are rejoined in trajectory; and means for focusing said two rejoined e-beam components onto an area of the

substrate.